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417. (Amended) A printed document or other device comprising a substrate to which printed matter is applied, said substrate having a first side and a second side, a reflective or brightly coloured print layer which is printed onto one side of the substrate without embossment wherein the reflective or brightly coloured print layer is a reflective or brightly colored ink layer, and a raised print image printed to said reflective or brightly coloured print layer by a printing process, at least part of said raised print image having a height of at least 5µm and being visible from all angles of the document, said raised print image being enhanced by said reflective or brightly coloured print layer when viewed at different angles and under different lighting conditions.

418. (Amended) The document as claimed in Claim 417, wherein said raised print image is a pattern having regions of substantially parallel lines.

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419. (Amended) A printed document or other device comprising a plastic substrate to which printed matter is applied, the substrate having a first side and a second side, a reflective or brightly coloured print layer which is printed onto one side of the substrate without embossment wherein the reflective or brightly coloured print layer is a reflective or brightly colored ink layer, and a raised print image applied to the reflective or brightly coloured print layer by a printing process, at least part of the raised print image having a height of at least 5µm and being visible from all angles of the document, the raised print image being enhanced by the reflective or brightly coloured print layer when viewed at different angles and under different lighting conditions.

420. (New) The printed document or other device as claimed in Claim 419, wherein the reflective or brightly coloured layer is printed over an opaque ink layer applied to one side of the substrate.

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8/43 (New) The printed document or other device as claimed in Claim *17*, wherein the raised image is produced by an intaglio printing process.

9/44 (New) The printed document or other device as claimed in Claim *17*, wherein the raised printed image is a pattern having regions of substantially parallel lines.

9/45 (New) A printed document or other device comprising a substrate to which printed matter is applied, said substrate having a first side and a second side, a reflective or brightly coloured print layer which is printed onto one side of the substrate without embossment, said reflective or brightly coloured print layer being printed over an opaque ink layer applied to one side of said substrate, and a raised print image printed to said reflective or brightly coloured layer by a printing process, at least part of said raised print image having a height of at least 5µm and being visible from all angles of the document, said raised print image being enhanced by said reflective or brightly coloured print layer when viewed at different angles and under different lighting conditions.